

*SKA5*

DART AEROSPACE LTD

Work Order:

24546

Description: Basket Rib

Part Number:

D3166-3

Dwg: D3166 Rev. A1

~~TK~~ 04.05.21

Qty:

*X 9*

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	<i>KJ</i>	05.10.13	10
2	LB	Cut 3/4" x 3/4" square tubing 120.00" long. Material: 304/316 SS tube 0.063" wall Batch <u>M18907</u>	<i>DP</i>	<i>A.W 05/09/31</i>	10
3	LB	Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL. and Folio FTOOS	<i>PmC</i>	05-11-23	9
4	QC6	Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303)	<i>PD</i>	05-12-9	9
5	LB	Identify and Stock LB Cell	<i>PD</i>	05-12-12	9
6	AC	Cost / part	<i>SAC</i>	05/12/14	9
7	DC	Close W/O Inspect Level 21	<i>OP</i>	05/12/13	9

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJ RF	<i>J</i>

**RELEASED**  
*02/08/27 RF*

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				
05/12/09	3	Scrap one hoop when bending	RB 05/12/09	destroy it	RB 05/12/09	2	RB 05/12/09	2	05/12/09

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

No

DQA: DSDate: 05/12/13

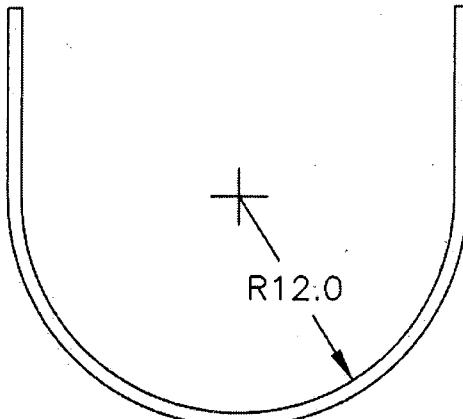
NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

**DART**

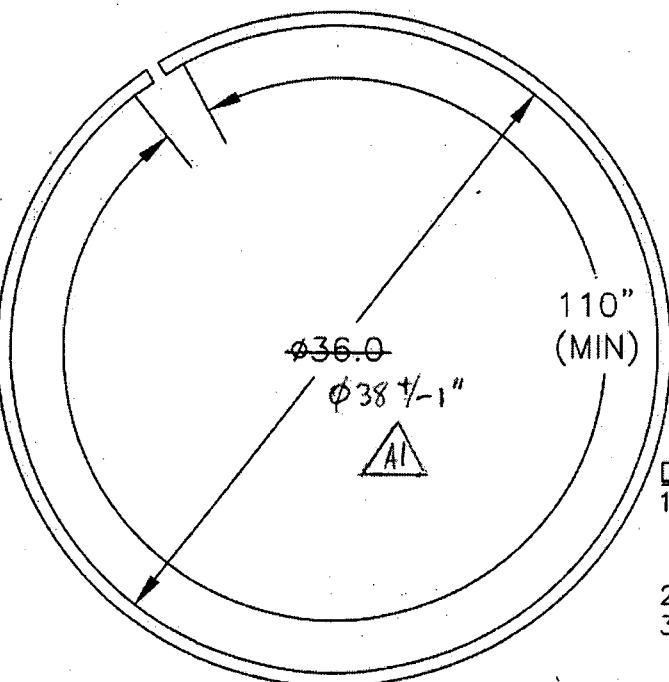
DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED #	APPROVED #	DRAWING NO. D3166 REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP SCALE NTS

**RELEASED**  
 02.07.06


10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

**SHOP COPY**RETURN TO  
ENG. INEERING**UNCONTROLLED COPY**SUBJECT TO AMENDMENT  
WITHOUT NOTICE**WORK ORDER**

NO. 24546

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## Job Costing Report

Dart Aerospace Ltd.  
HawkesburyOct 13, 2005  
10:00 am

Work Order No : 0024546  
 Project Name : D3166-3  
 Project For : WK545  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3166-3  
 Description : Basket Hoop  
 Manufactured : Yes  
 Amount Req'd : 10  
 Amount Done : 0  
 Start Date : 10-12-05  
 Est Finish Date : 11-08-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00

Order Entry No :  
 OE Value : 0.00

Est Mark Up : 0.000%  
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 08, 2005  
12:23 pm

Work Order No	:	0024546	Department Code:		
Project Name	:	D3166-3	Burden Flags	:	NNNNNNN
Project For	:	WK545	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D3166-3	Invoice Number	:	
Description	:	Basket Hoop	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	10	Order Entry No	:	
Amount Done	:	0	OE Value	:	0.00
Start Date	:	10-12-05	Est Margin	:	0.000%
Est Finish Date	:	11-08-05	Actual Margin	:	0.000%
Act Finish Date	:				
Drawings Reqd	:	No			
Ok for Approval	:				
Approval Rec'd	:		\$0 Posted to Finished Goods		

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	0.00
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.25	100.00	
Production Cost	:	0.00	3.88	100.00	0.00
Packaging Hours	:	0.00	0.00	0.00	3.88
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	0.00
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	0.00
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	0.00
Misc.	:	0.00	0.00	0.00	0.00
<hr/>					
Burden	:	0.00	0.00	0.00	
<hr/>					
Total Cost	:	0.00	3.88	100.00	
Margin	:	0.000	0.000		
Selling Cost	:	0.00	3.88		

	Estimated	Actual
Labour Hrs/Amount Done	:	0.00
Profits/ (Loss)	:	( -3.88)

*MIS 2/B*  
*W.M*

Date: Monday, 14/11/2005 8:17:06 AM  
 User: Alba Panzuto

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services			<b>Drawing Name</b>	: BASKET RIB		
<b>Job Number</b>	: 24546			<b>Part Number</b>	: D31663		
<b>Estimate Number</b>	: 10404			<b>Drawing Number</b>	: D3166 REV A1		
<b>P.O. Number</b>	:			<b>Project Number</b>	:		
<b>This Issue</b>	: 14/11/2005	<b>S.O. No.</b>	:	<b>Drawing Revision</b>	: A1		
<b>Prsht Rev.</b>	: NC			<b>Material</b>	:		
<b>First Issue</b>	: / /	<b>Type</b>	: LANDING GEAR	<b>Due Date</b>	: 30/11/2005 Qty: 10 Um: Each		
<b>Previous Run</b>	:						
<b>Written By</b>	:						
<b>Checked &amp; Approved By</b>	:						
<b>Comment</b>	: Est. A 02.08.23 New issue KJ						

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
1.0	M304TS0750W065	304 SQ Tube.75x.75x.065W
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
<b>Comment:</b> LANDING GEAR RESOURCE 1 Cut 3/4" x 3/4" square tubing 120.00" long.		
3.0	BENDING	BENDING MACHINE
<b>Comment:</b> BENDING MACHINE Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL, and Folio FT005		
4.0	QC6	DIMENSIONAL CHECK
<b>Comment:</b> DIMENSIONAL CHECK Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: _____		
6.0	DC	DOCUMENT CONTROL
<b>Comment:</b> DOCUMENT CONTROL Inspection Level 21		
Job Completion		